Wodnesday, 1/11/2006 4:21:26 PM

Kim Johnston

Process Sheet

Drawing Name

Part Number

Material

Due Date

Description:

Drawing Number

Project Number

Drawing Revision

: D412698012

: N/A

: N/A

: N/A

: 2/18/2006

: CABIN DOOR ROLLER KIT RH

stomer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

b Number stimate Number : 10289

: 25442

O. Number

This Issue

: 1/11/2006

Prsht Rev. : NC : 11

First Issue

: 24267 Previous Run

Written By

Checked & Approved By

Comment

: Est Rev:C 04.02.26 Change Qty of D3121-141 & remove

D3121-145 from Step 1,3 KJ/DS

SER COMMENT BELOW

: SEE COMMENT BELOW.

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

DOCUMENT CONTROL

1.0 DC



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

: MACHINED PARTS

2.0

25442A

BRACKET ASSEMBLY

Comment: Sub-Component BRACKET ASSEMBLY

3.0

25442B

BRACKET ASSEMBLY



Comment: Sub-Component BRACKET ASSEMBLY

4.0

25442C

BRACKET ASSEMBLY



Comment: Sub-Component BRACKET ASSEMBLY

5.0

25442D

BRACKET ASSEMBLY

BRACKET



Comment: Sub-Component BRACKET ASSEMBLY

6.0

25442E



Comment: Sub-Component BRACKET



Dart Aerospace Ltd	space Ltd
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M/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
			QA: N/C Closed:	Date:

	W	ORK ORDI	ER NON-CONFORMAN	CE (NCR)			
	Description of NC		Corrective Action Section E	i i	Varification	Approval	Annroval
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto
			TOWN TABLE THE TABLE				
							o .
						n	
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Corrective Action Section B Initial Action Description Sign &	STEP Description of NC Initial Action Description Sign & Verification Section C	STEP Description of NC Corrective Action Section B Verification Approval Section A Section C Chief Eng

NOTE: Date & initial all entries

Date: Wednesday, 1/11/2006 4:21:27 PM Kim Johnston User: **Process Sheet** Drawing Name: CABIN DOOR ROLLER KIT RH Customer: CU-DAR001 Dart Helicopters Services Part Number: D412698012 Job Number: 25442 Job Number: Description: Seq. #: Machine Or Operation: COVER 7.0 25442F Comment: Sub-Component COVER PACKAGING 1 PACKAGING RESOURCE #1 8.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit D3121141 Bracket Assembly 9.0 3.0000 Each(s)/Unit Total: 3.0000 Each(s) Comment: Qty.: Pick: Packing Kit **Qty Part Number** Description Batch B 25442A **Bracket Assembly** 3 D3121-141 Bracket Assembly D3121144 10.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch B23793 B25442B 1 D3121-144 **Bracket Assembly** D3137043 Bracket Assembly 11.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description

Bracket Assembly B 24 267 1 D3137-043

D3183044

12.0

1.0000 Each(s)/Unit Total: Comment: Qty.: 1.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description Batch

Bracket Assembly 1x B 23721 / 3 x B 21761 1 D3183-044

Bracket Assembly

Dart Aero	space Ltd
MUO.	

VO:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approva. Chief Eng / Prod Mgr	QC Insp

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
			QA: N/C Closed:	Date:

NCR:			WORK ORDI	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annuarial	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
			_					

NOTE: Date & initial all entries

Date: User: Wednesday, 1/11/2006 4:21:27 PM

Klm Johnston

Process Sheet

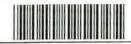
Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT RH

Job Number: 25442

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

D31991

Bracket

Comment: Qty.:

9.0000 Each(s)/Unit Total: 9.0000 Each(s)

Pick: Packing Kit

Qty Part Number 9 D3199-1

Description

Total:

Bracket

Batch B 25088

14.0

D32021

QC4

Cover



Comment: Qty.:

1.0000 Each(s)/Unit

1.0000 Each(s)

Pick: Packing Kit

Qty Part Number D3202-1

Description Cover

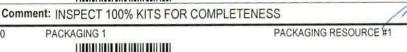
B 23731

CX06102107

15.0

16.0







Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location:

Ned B

17.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



V 06/02/07

SUE ADD PICK DTY

W/O:			WORK ORDER C	HANGES				
DATE	STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approv Chief Eng / Prod Mgr	QC Inor
Part No		PAR #:	Fault Category:	NCR: Yes	No) DQ	. (3)		06/00/0

 ruan outegory.	NON. Tes (NO DOA.	Date. 06/00/0
	QA: N/C Closed:	Date:

Verification		T
Section C	Approval Chief Eng	Approval QC Inspector
2		

NOTE: Date & initial all entries